

## Use and Operational Manual



Blood Bank



**Blood Bank**

**K2 Scientific**

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**Manufacturer's responsibility:**

The manufacturer is responsible as to safety and correct use of these refrigerators only if:

- The operations of setting, change and repair must be performed by authorized personnel.
- The electrical installation has been carried out in conformity with the instructions.
- The device is used in accordance with this manual.

** Special warnings: not to be used in the presence of explosive gases or mixtures/ not intended for flammable material storage.**

**Do not for use close to sources with high magnetic or electric fields.**

*Please read carefully this manual before attempting to operate on this unit.*

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# STANDARDS AND GENERAL WARNINGS

## 1. STANDARDS AND GENERAL WARNINGS

### PRODUCTS APPLICABLE TO THIS MANUAL

The present manual is exclusively valid and applicable to the following blood blank refrigerators and freezer:

**Refrigerator:**

**Adjustable temperature control range:** lowest T = +1°C (33,8°F), highest T = +12°C (53,6°F)

**Operating temperature:** +4°C to 6°C (39,2°F to 42,8°F)

**Factory pre-set to:** +4°C (39,2°F)

**Models:** K212GDRBB; K225SDR(SS)BB; K225GDR(SS)BB; K230SDR(SS)BB;  
 K230GDR(SS)BB; K249GDRSD(SS)BB; K249SDR(SS)BB;  
 K249GDR(SS)BB;

Model Number	W	D	H	Ref. Volume (cu.ft.)	SetPoint Temp.	Elec. V/Ph/Hz	Cooling Capacity	Absorbed Power
K212GDRBB	23 <sup>5</sup> / <sub>8</sub>	23 <sup>5</sup> / <sub>8</sub>	71 <sup>23</sup> / <sub>32</sub>	12	39,2° F	110~127/1/60	205W	260W
K225SDR(SS)BB	28 <sup>11</sup> / <sub>32</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	25	39,2° F	110~127/1/60	430W	290W
K225GDR(SS)BB	28 <sup>11</sup> / <sub>32</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	25	39,2° F	110~127/1/60	430W	290W
K230SDR(SS)BB	32 <sup>9</sup> / <sub>32</sub>	37 <sup>31</sup> / <sub>64</sub>	81 <sup>5</sup> / <sub>32</sub>	30	39,2° F	110~127/1/60	540W	500W
K230GDR(SS)BB	32 <sup>9</sup> / <sub>32</sub>	37 <sup>31</sup> / <sub>64</sub>	81 <sup>5</sup> / <sub>32</sub>	30	39,2° F	110~127/1/60	540W	500W
K249GDRSD(SS)BB	56 <sup>11</sup> / <sub>16</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	45	39,2° F	110~127/1/60	540W	470W
K249SDR(SS)BB	56 <sup>11</sup> / <sub>16</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	49	39,2° F	110~127/1/60	540W	470W
K249GDR(SS)BB	56 <sup>11</sup> / <sub>16</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	49	39,2° F	110~127/1/60	540W	470W

**Freezer:**

**Adjustable temperature control range:** lowest T = -25 °C (-13°F), highest T = -10 °C (14°F)

**Operating temperature:** -22 °C to -20 °C (-7,6°F to -4°F)

**Factory pre-set to:** -20 °C (-4°F)

**Models:** K225SDF(SS)BB; K249SDF(SS)BB

Model Number	W	D	H	Ref. Volume (cu.ft.)	SetPoint Temp.	Elec. V/Ph/Hz	Cooling Capacity	Absorbed Power
K225SDF(SS)BB	28 <sup>11</sup> / <sub>32</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	25	-4°F	110~127/1/60	520W	500W
K249SDFBB	56 <sup>11</sup> / <sub>16</sub>	31 <sup>1</sup> / <sub>2</sub>	79 <sup>3</sup> / <sub>16</sub>	49	-4°F	115/1/60	733W	750W

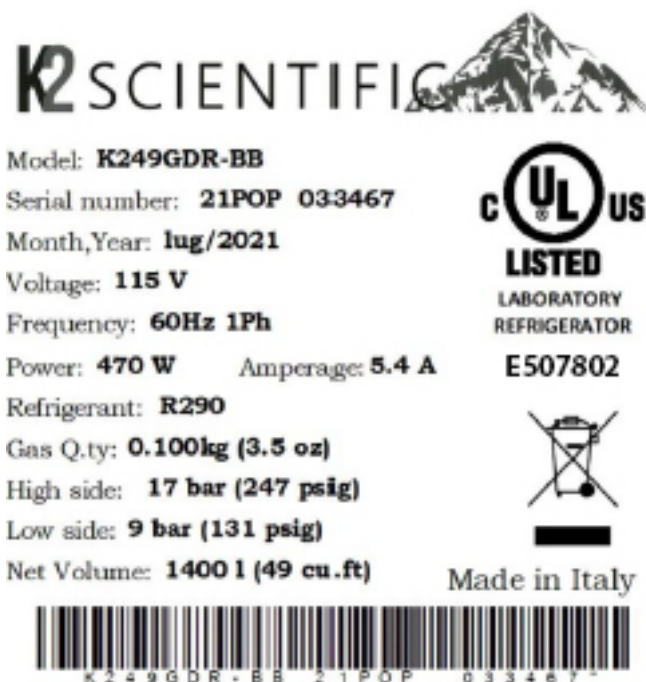
## STANDARDS AND GENERAL WARNINGS

Model Number	Door	Drawer	Gas type	Gas charge
K212GDRBB	Single, glass	6	R290	0,070kg
K225SDR(SS)BB	Single, solid	6	R290	0,090kg
K225GDR(SS)BB	Single, glass	6	R290	0,090kg
K230SDR(SS)BB	Single, solid	6	R290	0,100kg
K230GDR(SS)BB	Single, glass	6	R290	0,100kg
K249GDRSD(SS)BB	Sliding, glass	12	R290	0,100kg
K249SDR(SS)BB	Double, solid	12	R290	0,100kg
K249GDR(SS)BB	Double, glass	12	R290	0,100kg
K225SDF(SS)BB	Single, solid	6	R290	0,110kg
K249SDFBB	Double, solid	12	R290	0,120kg

### **Environmental Operating Conditions**

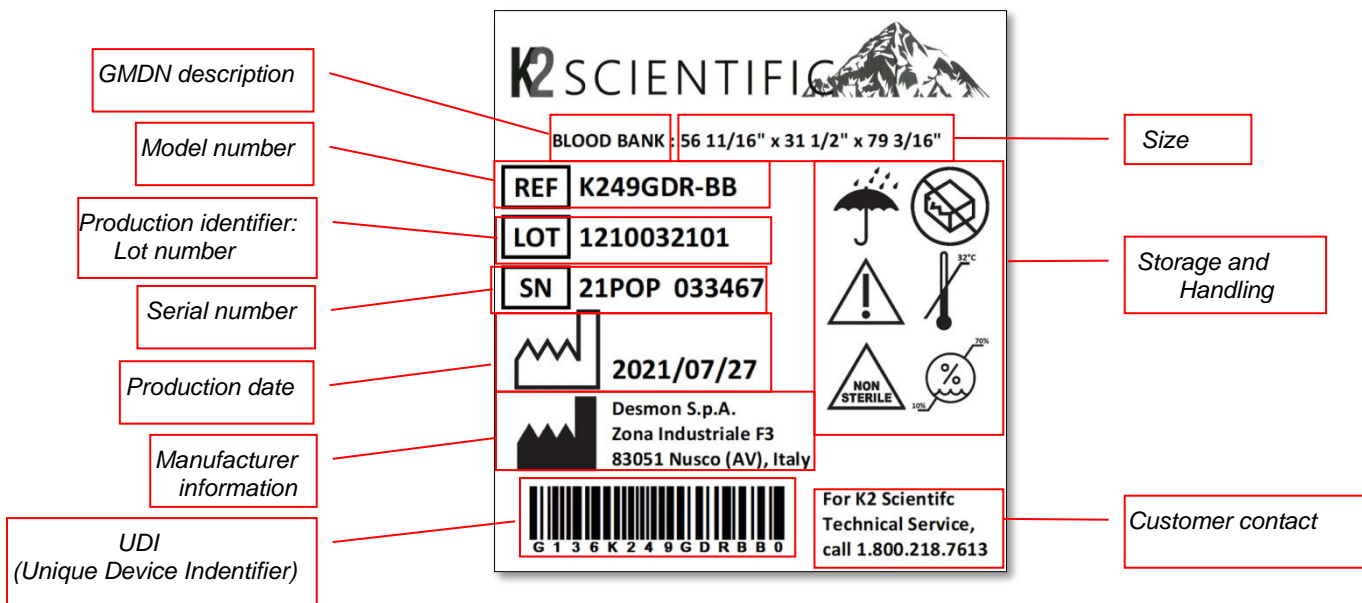
- Nominal environmental operating condition: **Climatic class 4** ( 30°C, HR%=55%);
- Ambient temperature operating range: **10°C~40°C**;
- Humidity: **65% maximum, non-condensing**;
- Electrical supply: **110~127V/60Hz**;
- Altitude: **2000 meters MSL** (Mean Sea Level);
- Usage: **This product is intended for use indoors only.**

**Note:** All relevant data referring to these products can be found on the data label visible on the rear part of the cabinet. Here is an example of the label:



# STANDARDS AND GENERAL WARNINGS

## FDA label



## 1.1 TESTING AND INTENDED USE

This equipment is tested in compliance with established regulations and then shipped ready for use.

*“If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.”*

## 1.2 INTRODUCTION


This manual provides all instructions required for the correct use of the equipment and to keep it in optimal condition. It also contains important user safety information. The following professional roles are explained in order to define individual responsibilities:

**Installer:** a qualified technician who installs the equipment in accordance with these instructions.

**User:** the person who, after having read this manual carefully, uses the equipment in accordance with the intended specification of use described in this manual. User's responsibilities: ensure that the product is kept at suitable temperatures in an ambient environment less than +40°C (104°F); be aware of the regulations governing the conservation of products to refrigerate and to observe any whatsoever hygiene indications that may be applicable. The user is obliged to carefully read the manual and refer to its information at all times. Particular attention must be paid to safety warnings (refer to Section 1.5).

**Routine maintenance technician:** qualified operator able to perform routine maintenance of the equipment by following the instructions in this manual.

**Service engineer:** qualified technician, authorized by the manufacturer to perform extraordinary maintenance of the equipment.

The symbol  appears at certain points in the manual to draw the reader's attention to important safety information.

# STANDARDS AND GENERAL WARNINGS

The manufacturer declines any responsibility in case of improper use of the equipment deviating from the reasonably construed intended use, and for all operations carried out that are not in compliance with the instructions reported in the manual.

This manual must be stored in an accessible and known place for all operators (installer, user, routine maintenance technician, service engineer).

## 1.3 PRODUCT DESCRIPTION

The equipment comprises a single body with paneling in various materials and insulation with expanded polyurethane foam. The equipment instruments are located on the front panel where the electrical wiring is housed. The motor unit and the evaporator unit are housed on the top of body. The interior parts are fitted with suitable supports for shelves. The doors are fitted with an automatic return device and magnetic seal elements. During the design and construction stage all measures have been adopted to implement total safety including radius interior corners, funnel-shaped base panel to convey condensate to exterior, no rough surfaces, fixed guards protecting moving or potentially dangerous parts.

## 1.4 CERTIFICATION

The appliances listed in this manual are manufactured in accordance with the following regulations:

- **UL/CSA 61010-1 3rd edition and IEC 61010-2-011** (file ref.: *E498782*)
- **Energy Star Certification: High Performance lab grade refrigerators and freezers-** according following Standards: **10CFR Part 431 Subpart C, 10 CFR Part 431.64 and 10CFR part 431.66(e)/NRCAN:CAN/CSA C657-15.**
- **Packaging certification: ISTA 3E.**

## 1.5 GENERAL SAFETY REGULATIONS

*Read this manual carefully and follow the instructions contained herein.*

The user assumes full responsibility in case of operations carried out without observing the instructions in the manual.



**Do not use this product with flammable gases or flammable solvents.**



**Do not store flammable gases, flammable liquids or flammable solids in these units.**

Primary general safety regulations:

- Do not touch the unit with wet hands and/or feet. Do not use the equipment with bare feet;
- Do not insert screwdrivers or other pointed objects between guards or moving parts of the equipment;
- Do not pull the power cord to disconnect the equipment from the electrical mains Make sure that the equipment is not used by unsuitably qualified persons;
- Before performing any cleaning or maintenance on the equipment disconnect it from the electrical mains by switching off the main switch and extracting the plug;



## STANDARDS AND GENERAL WARNINGS

- **Never** use any metallic scouring pads, brushes, abrasive cleaners or strong alkaline solution on any surface.
- The relocation of the unit must be performed by qualified personnel. Do not shift the refrigerator from side to side as this may create leakage point across the cooling unit piping.
- In case of faults or malfunctions, switch off the equipment and do not attempt to repair it by yourself as doing so may void the warranty. All service and repair operations must be performed exclusively by a manufacturer's authorized engineer. (Authorized service technician, trained service personnel, authorized service personnel)
- Propane fridge/freezer, like any other appliance, must have access to fresh air/oxygen;



**Do not use FLAME to check for gas leak.**



**Do not under any circumstances** try to modify or repair valves, regulator, connectors, controls or any other appliance. Doing so creates the risk of a gas leak.

### 1.6 CUSTOMER'S RESPONSIBILITIES

The customer is required to:

- Execute the electrical connection of the equipment Prepare the place of installation;
- Provide consumable materials for cleaning Perform routine maintenance;
- In the case of power failures or malfunctions do not open the doors, in order to maintain the internal temperature for as long as possible. If the problem persists for more than a few hours, move the contents to a more suitable place.

### 1.7 CUSTOMER SERVICE REQUESTS

- For all technical problems and any requests for technical service, refer exclusively to the manufacturer's authorized personnel;

### 1.8 ORDERING OF SPARE PARTS

- Orders of spare parts should be made by consulting the part reference code and the serial number of your unit. Consult your dealer.

### 1.9 PRODUCT CONFIGURATION

- The unit is designed solely for the preservation of laboratory products, which requires various controls and warning in case of sudden alteration of temperature.



**PRODUCTS MUST BE STORED IN ORDER TO ENSURE EFFICIENT AIR CIRCULATION INSIDE THE UNIT AND SHALL NOT COME OUT OF THE SHELF PERIMETER.**






## STANDARDS AND GENERAL WARNINGS

- All uses outside of manufacturer's intended use in section 1.1 shall be construed as "improper use" for which the manufacturer declines all responsibility.
- It's allowed to accommodate on the shelf a maximum of 30kg per shelf in a 12 cu.ft.(400 liters) model and a maximum of 45 kg per shelf in a 25 cu.ft (700 liters), 30 cu.ft (900 liters), 49 cu.ft.(1400 liters) models according to the **UL471** regulation. [*The most critical application in terms of weight (glass door/ stainless steel) has been tested following the Base standard UL 61010-1: The static weight was calculated considering a total load of 45 kg on each grid (exception 12cub.ft 30 kg). The dynamic load was considered only the weight in the cabinet without the load on the grids because the unit must be loaded when it is anchored to the wall, as reported in the user manual.*]






### 1.10 MATERIALS AND REFRIGERANTS

- Materials in contact or potentially in contact with products are in compliance with the relevant directives. The equipments designed and built so that contact parts can be cleaned before each use. The refrigerants utilized comply with established regulations.

### 1.11 WARNING LABELS

Electrical Shock	LABEL A
	Use of this equipment involves power supplies which convert line voltage to low voltage power. Do not modify or use power supplies other than OEM equipment. Connection of the power supply may require a properly grounded receptacle. Potential for electrical shock or equipment damage exists if precautions are not followed.
Hot Surface	LABEL B
	Avoid contact with the hot surfaces potential for skin's burns.
Cold Surface	LABEL C
	Avoid contact with cold freezer surfaces potential for cold burns or skin sticking to cold surfaces.
Safety Alert	LABEL D
	Important operating instructions. To reduce the risk of injury or poor performance of the unit read the user manual before putting the equipment into operation.
Warning	
	Indicates an immediately hazardous situation, which if not avoided, will result in death or serious injury.
Caution	


## STANDARDS AND GENERAL WARNINGS

	Indicates an immediately hazardous situation, which if not avoided, may result in minor to moderate injury	
Battery	LABEL E	
	Indicates the location of the back-up battery	
Risk of fire	LABEL F	
	Risk of fire or explosion. Flammable refrigerant used. Follow handling instruction carefully. To be repaired only by trained service Personnel. Do not puncture Refrigerant Tubing.	
Grounding	LABEL G	
	Indicates that the electrical components are electrically grounded.	
Finger crashing	Risk of finger crashing	
		
<p>This unit is intended for use in laboratories in commercial, industrial or institutional occupancies as defined in the Safety Standard for Refrigeration Systems,</p> <p>Conformément à la Norme de sécurité pour les systèmes de réfrigération (ASHRAE 15), cette unité est destinée à un usage dans les laboratoires d'établissements commerciaux,</p> <p><i>Refrigerating equipment</i></p>		Refrigerating Equipment intended for laboratory use.

# STANDARDS AND GENERAL WARNINGS

<p><b>CAUTION - Risk Of Fire or Explosion due to Flammable Refrigerant Used. Follow Handling Instructions Carefully in Compliance with U.S. Government Regulations.</b></p> <p><b>AVERTISSEMENT - Risque d'incendie ou d'explosion dû au fluide frigorigène inflammable utilisé. Suivre les instructions de manutention conformément à la réglementation gouvernementale des États-Unis.</b></p> <p><i>Packaging markings</i></p>	<p>Packaging markings <i>(Label attached upon the carton box)</i></p>
<p><b>DANGER - Risk Of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Puncture Refrigerant Tubing.</b></p> <p><b>AVERTISSEMENT - Risque de fue ou d'explosion. Fluide frigorigène inflammable utilisé. Doit être réparé uniquement par le personnel de service formé. Ne pas perforer le tubage de réfrigérant.</b></p> <p><i>Service markings 1</i></p>	<p>Service markings. <i>(Label located near the cooling unit compartment)</i></p>
<p><b>CAUTION - Risk Of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Install or Service This Product. All Safety Precautions Must be Followed.</b></p> <p><b>PRUDENCE - Risque de fue ou d'explosion. Fluide frigorigène inflammable utilisé. Consulter le manuel de réparation/guide du propriétaire avant de tenter d'installer ou de procéder a l'entretiene de ce produit. Toutes les</b></p> <p><i>Service markings 2</i></p>	<p>Service markings <i>(Label located near the cooling unit compartment)</i></p>

## STANDARDS AND GENERAL WARNINGS

<p><b>CAUTION - Risk Of Fire or Explosion. Dispose Of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.</b></p> <p><b>PRUDENCE - Risque de feu ou d'explosion. Éliminer correctement conformément aux règlements fédéraux ou locaux. Fluide frigorigène inflammable utilisé.</b></p> <p><i>Disposal</i></p>	<p>Disposal <i>(Marking attached upon the exterior of the cabinet)</i></p>
<p>↓ <b>Max. Level</b> ↓</p> 	<p>Max high load</p>

## **2. INSTALLATION**

### **2.1 TRANSPORTATION AND HANDLING**



**The equipment must be transported and handled exclusively in upright position, in observance of the instructions printed on the packing.**

This precaution is necessary to avoid contamination of the refrigerant circuit with compressor lube oil with resulting valve and heat exchanger coil failure and problems starting the electric motor or the risk of a gas leak. The manufacturer is not responsible for any problems due to transport executed in conditions other than those specified herewith.

The equipment is secured to a wooden pallet base, wrapped in a plastic film and packaged into a three waves carton box..

The equipment must be handled using a fork lift truck or a pallet truck with suitable forks (fork length at least equal to 2/3 length of unit).

### **2.2 POSITIONING**

Incorrect positioning can cause damage to the equipment and generate hazardous conditions for personnel. The installer must therefore observe the following general regulations:

- Make sure you maintain a minimum of 2" (5 cm). clearance from the walls and 15" (40 cm) from the ceiling. The room must be well ventilated.
- Keep well away from sources of heat. Avoid direct sunlight
- Remove packing material.
- Remove accessories from inside the unit.
- Cartoon box or Wood base removal: using a hammer, tilt the cabinet to one side and loosen the two thread-forming screws, drag the cabinet from the back side holding the base still until the four castors have gone out from the containing holes, slightly tilt the cabinet backward and take the base away pulling it from the front side.



*Use gloves when handling the 3 Waves cartoon box or the wooden base to protect the hands from splinters.*

- Position the equipment with the help of a level. Remove the protective PVC film from the external surfaces of the unit.
- Position the shelf runners in the holes in the uprights. Insert the shelves in the runners.

### **2.3 WIRING AND ELECTRICAL HOOK-UP**

Receptacle installation and electrical wiring operations must be performed by a qualified electrician. For safety reasons adhere to the following indications:

- Check that the electrical plant is suitably sized for the absorbed power of the unit.
- If the electrical socket and the plug on the equipment power cord are incompatible, call technical service or your local distributor.
- The power cord set included with the appliance meets the requirements for use in the country of purchase. Use the power cord that shipped with the appliance (*Nema 5-15*). If this appliance is to be used in another country, purchase an AC power cord set that is approved for use in that country

**!** *The power cord must be rated for the product and for the voltage and current marked on the product's electrical ratings label. The voltage and current rating of the cord should be greater than the voltage and current rating marked on the product.*

- Do not use reductions or multi-way adapters (Fig.1)

**!** **It is important to connect the equipment correctly to an efficient earth system executed in compliance with the relevant legislation.**

- The equipment must be positioned so that plug can be easily reached (Fig. 1)



Fig. 1

## 2.4 SET UP OPERATIONS

To avoid errors and accidents, perform a series of checks for possible damage sustained during transport, installation and hook-up operations before starting up the unit.

### PRELIMINARY CHECKS

- Check the condition of the power cord (no cut or chaffing). Check that the door hinges and shelf support are stable.
- Check the door seals and shelves are not damaged (broken or scratched) and that the door closes and seals properly.
- Make sure all copper tubing, unions are in perfect condition.

### FOR OPTIMAL PERFORMANCE

- Do not block the motor compartment air vents. Do not lay objects on the top of the equipment Before storing products wait until they are cold.
- Arrange the products on suitable shelves or in containers. Do not place products directly on the base or against the walls, doors or fixed guards of the unit.
- Make sure doors are kept closed.
- Keep the defrost water drain outlet clear.
- Limit the frequency and duration of opening; each time the door is opened the internal temperature will alter.
- Load products at ambient temperature gradually to allow correct refrigeration. Perform routine maintenance regularly.

## 2.5 RE- INSTALLATION

Observe the following procedure:

- Switch off the equipment from the main switch.
- Disconnect the power cord from the electrical outlet.

- Handle the equipment in accordance with the instructions in Section 2.1.
- Follow the instructions in Section 2.2 for positioning and hook-ups in the new location.

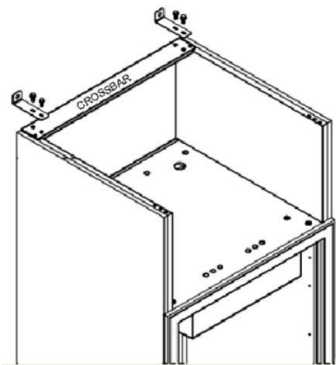
## 2.6 STABILIZER BRACKET DETAILS

**⚠ Warning:** To offset any potential for unit tipping, the unit must not be used or loaded for use without being secured to the wall with the wall bracket included. To mount the unit to the bracket and wall, please procure the proper screw and anchor type suitable for the wall material being mounted to.

### INSTALLATION INSTRUCTIONS:

Installation instructions are provided for Wood/Concrete/Masonry walls. Any other type of construction may require special installation techniques as deemed necessary to provide adequate fastening of the Anti-Tip bracket to the walls. For installation on walls other than wood/Concrete/Masonry walls, please contact technical support.

Step 1: Each Scientific model has a galvanized iron crossbar at the top rear side. This crossbar is shown in pic.1



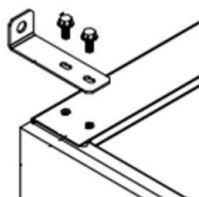
Pic 1 : Crossbar

Step 2: In pic.1 is shown the galvanized iron bracket that will be used to fix the cabinet at the building.



Pic 2 : Bracket

Step 3: This bracket must be linked to the crossbar by using two bolts as indicated. Provide 3 N-m torque for the bolts.

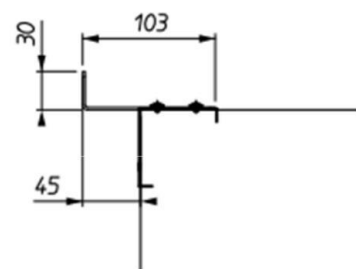


Pic.3 – Lag screw

Step 4: Mark the location of both holes on the wall

- a. wall
- b. Drill a hole in the base material (Masonry/Concrete wall or wooden wall) using a hammer drill and a carbide-tipped masonry bit of radius 3/8" to a depth equal to 1.5" or more.
- c. Clear the hole of all debris.
- d. Place the leadwood screw anchor into both of the holes and, with light hammer blows, tap the anchor until it is flush with the surface of the base material.

Step 5: Insert the lag screw through the bracket and into the anchor and tighten. Please provide appropriate torque for the screws.



Pic 4 – Installation of bracket to the crossbar



## 2.7 SCRAPPING AND DISPOSAL

These units may contain materials, which at the end of the working life of the apparatus, must be disposed at one of the recycling centres nominated by your Local National Health Department or as specified by the law in force. Scrapping and disposal of the equipment must be carried out in full observance of established legislation in your country.

In particular, the apparatus may contain the following materials:

- Iron
- Copper
- Aluminium
- Non-biodegradable plastics
- Fibre glass for printed circuits
- Ferrite
- Batteries
- CFC-free refrigeration gas
- Electrical and electronic equipment (WEEE)

The manufacturer shall not be chargeable for any disposal of the apparatus at the end of its working life.

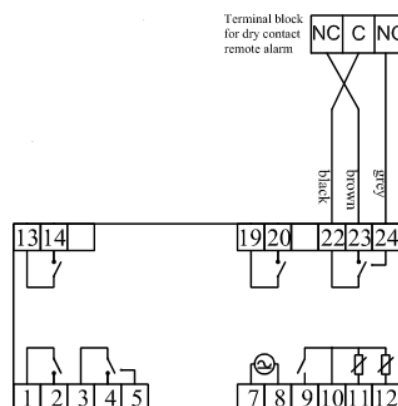


In line with EU Directive 2002/96/EC for waste electrical and electronic equipment (WEEE), this electrical product must not be disposed of as unsorted municipal waste. Please dispose of this product by returning it to your local municipal collection point for recycling.

## 2.8 REMOTE ALARM CONNECTION

These units are equipped with a remote alarm plug for the connection to a remote alarm network.

The remote alarm plug is installed at the back of the cabinet near the main power plug enclosure and it is wired through a connection cable to the controller board.



The Remote alarm contact is a Dry contact (low voltage: max 24VAc/VDC, 1A, SELV) and consist of three outputs: **C** (Common)/**N.O.** (Normally Opened Circuit) / **N.C.** (Normally Closed Circuit).

For the external network connection, fasten directly the pins according with the remote alarm network configuration. When an alarm occurs the contact relay switches from the N.C. position to N.O.

### 3. OPERATION

Before switching ON the unit, check that the electrical connections have been made correctly and above all, that the ground connection is available and working properly.

#### Please read before using this manual

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- Digital controller with defrost and fans management shall not be used for purpose different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.

#### Safety precautions

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding the temperature changes with high atmospheric humidity to prevent formation of condensation.



#### Warning

- Disconnect all the electrical connections before any kind of maintenance.
- In case of failure or faulty operation contact technical service or Dealer.
- Consider the maximum current which can be applied to each relay.
- Ensure that the wired for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.

### 3.1 CONTROLLER GENERAL DESCRIPTION



The controller is a microprocessor based controller suitable for normal and low temperature air- ventilated application with a membrane keyboard. The controller has dimensions 101 x 67 x 47 mm, while the keyboard has dimensions 200 x 82 millimeters, six electro-mechanical relays.

The controller is also provided with 2 probe inputs either NTC or PTC type: the probe “**Pb1**” defined as “*Control probe*” and used for the compressor activation, the “**Pb2**” defined as “*Evaporator probe*” and used to control the evaporator fan operation and the defrost cycle; The device has also an additional input configurable as analogue input (“*Auxiliary probe*” **Pb3**) or digital input (“*Door switch/multi-function input*”)

#### Technical Data

**Heat and fire resistance category:** D.

**Connections:** Removable screw terminal blocks for wires up to 2,5 mm<sup>2</sup> ; Micro-MaTch connectors; Pico-blade connectors.

**Maximum length allowed to the connection cables:** 10 meters (32,8ft) for power supply cord; 10 meters (32,8ft) for Analogue inputs; 10 meters (32,8ft) for Digital inputs; 10 meters (32,8ft) for Digital outputs.

**Operating temperature:** from -5°C to 55°C (from 23 to 131°F)

**Operating humidity:** Relative humidity without condensate from 10 to 90%.

**Pollution status of the device:** 2.

**Power supply:** 12 VAC (+10% -15%) 50/60Hz (±3Hz) max 4VA insulated - 12VDC max 3,5W

**Over voltage category:** III.

**Analogue input:** 2 for NTC/PTC nodes (Cabinet probe and Evaporator probe)

**Sensor range:**

-PTC: from -50°C to 150°C (from -58 to 302°F)

-NTC: from -40°C to 105°C (from -40 to 221°F)

**Sensitivity:** 0,1°C (1°F)

**Digital inputs:** 1 (microport) for NO/NC contac (dry contact: 5VDC, 2mA)

**Digital outputs:** 6 electro-mechanical relays

**Relay K1:** SPST, 16A res. @250VCA

**Relay K2:** SPDT, 8A res @250VCA

**Relay K3:** SPST, 16A res @250VCA

**Relay K4:** SPST, 8A res @250VCA

**Relay K5:** SPST, 5A res @250VCA

**Relay K6:** SPDT, 8A res @250VCA

**Alarm buzzer:** Incorporated.

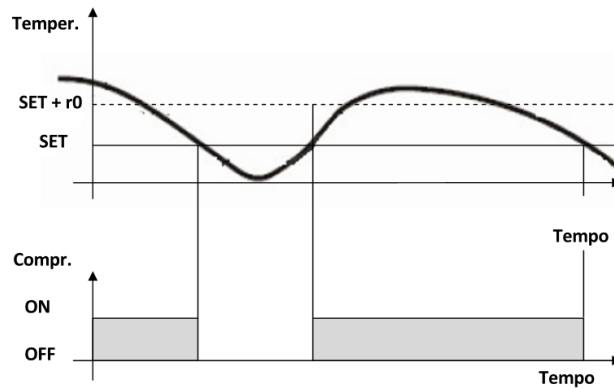
**The maximum current applicable to the loads is 24A.**

**Communication port:** 1 TTL MODBUS slave port for EVconnect APP or BMS (by request)

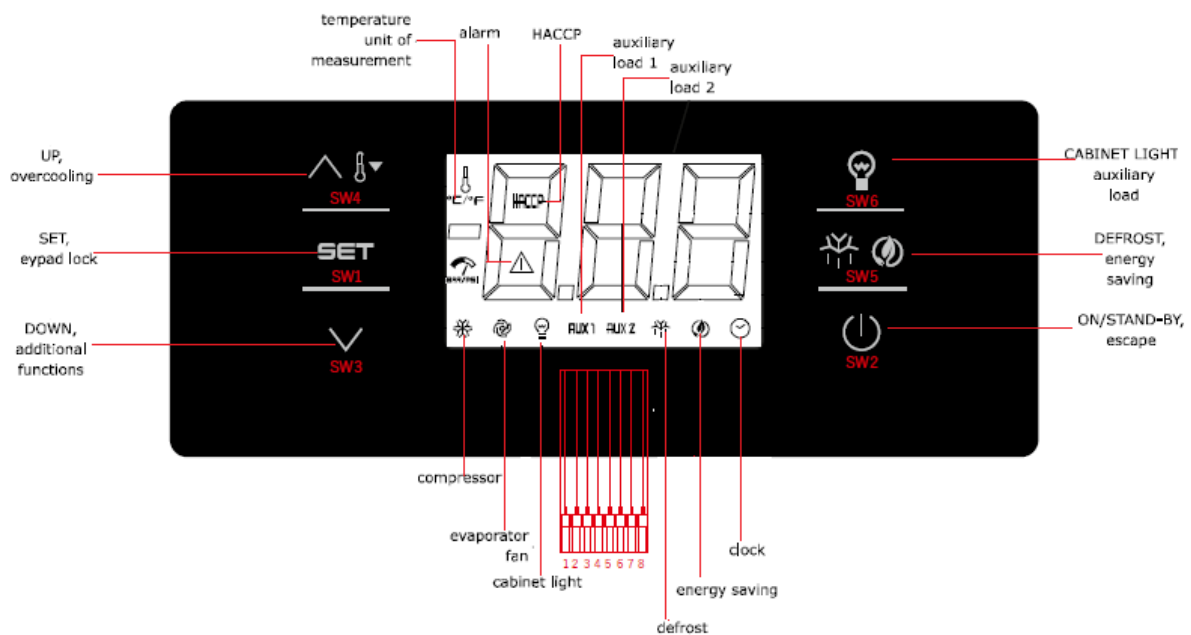
### 3.2 REGULATION

Once set a desired temperature required for the products storage within the operational range of each models, the regulation of the cooling system is controlled by the temperature measured by the control probe with a positive differential from the set point: when the temperature rises up to the set point plus differential the compressor starts to pull down the temperature and it turns off when the desired set point is reached again.

*In case of faulty probe the compressor activation is timed through the parameter "C4" and "C5"*






### 3.3 CONTROLLER KEYBOARD AND MAIN FUNCTION








#### 3.3.1 Switching the device ON/OFF

If the parameter POF=1, touch the ON/STAND-BY key  and hold it for 2 sec. Once the device is switched on the display will show temperature value according with the parameter **P5**.

#### 3.3.2 Use of LEDs

LED	MODE	MEANING
	-ON -OFF -Flashing	-Compressor ON -Compressor OFF -Compressor protection activated/set point temperature menu
	-ON -OFF -Flashing	- Active Defrost/ pre-dripping cycle -No action. -Defrost delay time/ dripping cycle active
	-ON -OFF -Flashing	-Evaporator fan ON -Evaporator fan OFF -Evaporator fan stop

<b>AUX 1</b>	-ON -OFF -Flashing	-Auxiliary function 1 ON -Auxiliary function 1 OFF -Auxiliary function 1 ON by digital input/ Auxiliary function 1 delay active
<b>AUX 2</b>	-ON -OFF -Flashing	-Auxiliary function 2 ON -Auxiliary function 2 OFF -Auxiliary function 2 ON by digital input/ Auxiliary function 2 delay active
	-ON -OFF -Flashing	-Active Energy saving mode -no action -no action
<b>°C/°F</b>	-ON -OFF -Flashing	-Normal temperature view -no action -Active overheating/overcooling cycle
	-ON -OFF -Flashing	-Cabinet light ON -Cabinet light OFF -Cabinet light ON by digital input
	-ON -OFF -Flashing	-view time -no action -set date, time and day of the current week
<b>HACCP</b>	-ON -OFF -Flashing	-Saved HACCP alarm -no action -new HACCP alarm saved
	-ON -OFF -Flashing	-Alarm active -no action -no action
	-ON -OFF -Flashing	-Device OFF -Device ON -Device ON/OFF mode

### 3.3.3 Keypad unlocking

If the parameter **Loc=1** (default) after 30 sec without any keys of the display has been pressed, the display will show the label “**Loc**” and the keypad will lock automatically.


To unlock the keypad, touch a key for 1 sec: the display will show the label “**UnL**”.

### 3.3.4 Operational temperature settings

If the keypad is locked, firstly unlock it.


Touch the SET key  then set the desired temperature by pressing the 

Up or DOWN key within 15s according with the limits range of the set point (parameters **r1** and **r2**).


Press  to confirm or do not operate for 15 sec.

### 3.3.5 Manual defrost

Firstly check the keypad is not locked (and in case unlock it) and the overcooling cycle is not activated.

Touch the Defrost key  holding it for 2 sec. If the parameter **P3=1** and the evaporator temperature value is lower than the parameter **d2**, the defrost cycle will start.


### 3.3.6 Cabinet light ON/OFF (if the parameter u1=0)

Touch the Cabinet light key 

### 3.3.7 Buzzer

If the parameters **u1=3** and **u4=1** touch any key to shut down the buzzer alarm.


### 3.3.8 Overcooling/overheating cycle activation and Manual energy saving

Check the keypad is unlock then press DOWN key :

- If the parameter **r5=0** and the defrost cycle is not activated the **Overcooling cycle** will start: the cooling unit runs a cycle with a set point of **r6** parameter for the time **r7**.
- If the parameter **r5=1** the unit will perform an **Overheating cycle** having a operational temperature of “setpoint+r6” for a time fo **r7**.

### 3.3.9 Activate/deactivate energy saving in manual mode (if r5 = 0)

Check that the keyboard is unlock.

Touch the DEFROST key  , the setpoint becomes “setpoint+r4” for a max duration of **HE2**.



### 3.3.10 Displaying/reset the compressor operational time

Check the keypad is unlocked then press the  DOWN key for 2 sec.

Scroll through the menu's labels by the UP or DOWN key :

- **CH1** label: displaying compressor operating hours.
- **CH2** label: displaying second compressor operating hours
- **rCH** label: compressor operating hours reset.
- **nS1** label: compressor star-up time.

To access the label press SET .

In order to reset the compressor operating hours once selected the **rCH** label, insert the password “149” using the UP or DOWN keys  then confirm touching the SET key .

Touch the ON/STAND-BY  key to exit the procedure or do not operate for 60 sec.


### 3.3.11 Displaying temperature probes

Ensure the keypad is unlocked then touch the DOWN key  for 2 sec.


Scroll through the menu's labels by the Up or DOWN key :

- **Pb1**: cabinet temperature probe (if parameter **P4=0,1 or 2**); inlet air temperature probe (if parameter **P4=3**).
- **Pb2**: Evaporator temperature probe (if parameter **P3=1 or 2**)
- **Pb3**: Auxiliary temperature probe (If **P4=1, 2 or 3**).
- **Pb4**: Calculated product temperature (**CPT; P4=3**)

To access the label press SET .

Touch the ON/STAND-BY  key to exit the procedure or do not operate for 60 sec.


### 3.3.12 Setting operational parameters

Touch the SET key  for 4 sec, the monitor will display the label "PA".

Press SET key  and insert the password "-19"

Press SET key to confirm.

Scroll through the parameters list using the UP or DOWN key .

For modifying a parameter value, press SET key at the parameter label then adjust the value by the UP or DOWN key .

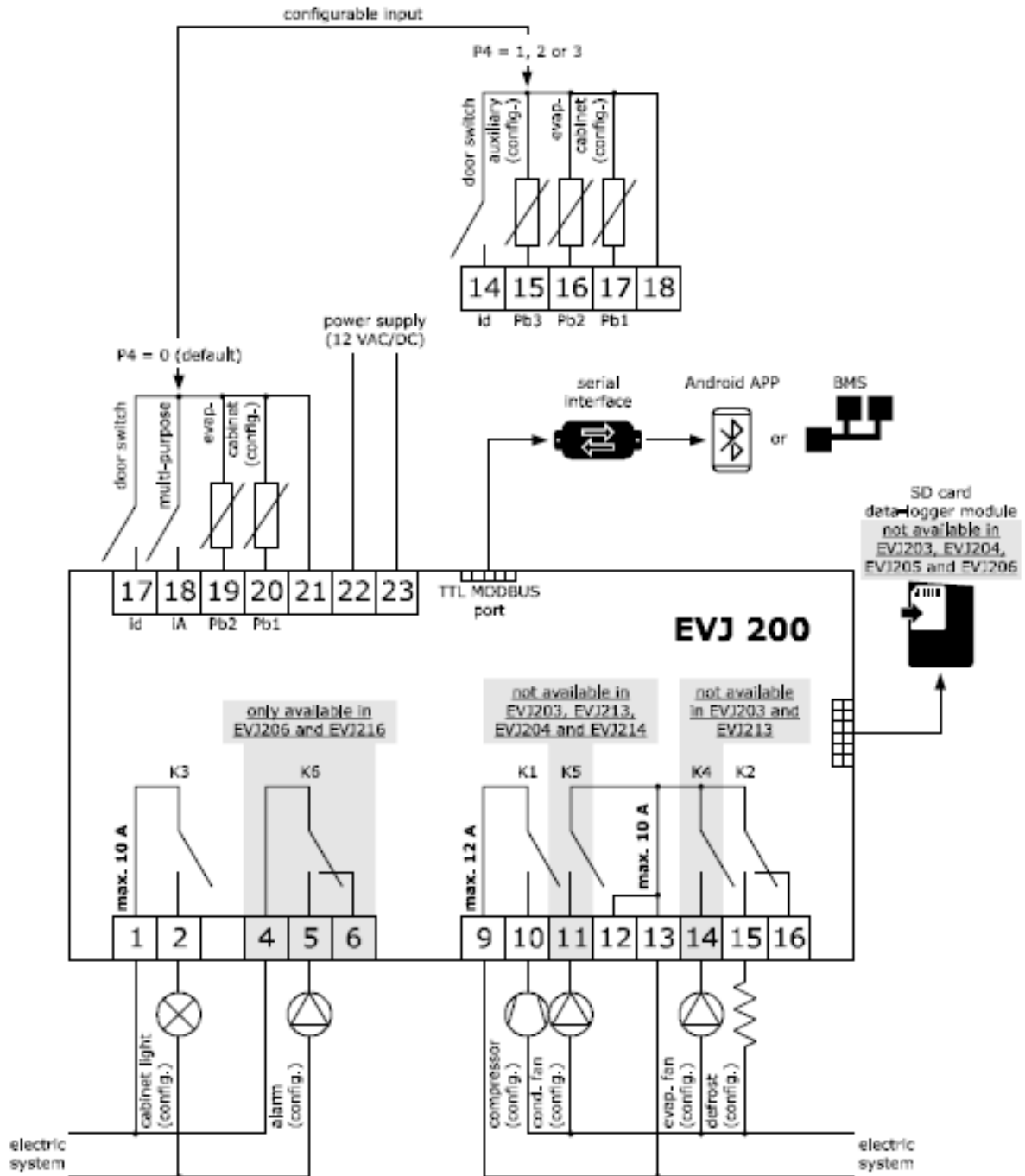
Press SET key to confirm the changing.

Press SET key  for 4 sec or do not operate for 60 sec to exit the procedure.

### 3.3.13 Alarms






Alarm code	Code description	Solution
Pr1	Cabinet probe alarm	-Check the parameter P0.
Pr2	Evaporator probe alarm	-Check the status of the probe.
Pr3	Auxiliary probe alarm	-Check the electrical connection. -Replace the probe.
rtc	Date and time alarm	Set date, time and day of the week.
AL	Low Temperature Alarm	Check the parameters AA, A1 and A2
AH	High Temperature Alarm	Check the parameter AA, A4 and A5
id	Door open alarm	Check the parameter i0 and i1
PF	Power failure alarm	-Check electrical connection -Touch any key to shut the buzzer off
COH	High condenser warning	-Check if the condenser probe is installed. -Check the parameter C6 -Check the condenser coil is clean.
CSd	High condensation alarm	Check if the condenser probe is installed. -Check the parameter C7. -Check the condenser coil is clean. -Reboot the device.
iA	Multi-function input alarm	-Check the parameters i5 and i6
iSd	High pressure alarm	-Switch the device off and on -Check the parameters i5, i6, i8, i9
LP	Low pressure alarm	-Check the parameter i5, i6
C1t	Compressor thermal switch alarm	-Check the parameter i5, i6
C2t	Second compressor thermal switch alarm	-Check the parameter i5, i6
dFd	Defrost time out alarm	-Check the parameters d2, d3 and d11



3.3.14 Electrical connection










## 3.3.15 Default parameters value and description











	N.	Par.	SETPOINT	RANGE	
		1	SP	Setpoint	r1... r2
	N.	Par.	ANALOGUE INPUT	RANGE	
		2	CA1	Cabinet probe offset	-25... 25 °C/°F if P4 = 3, air in probe offset
		3	CA2	Evaporator probe offset	-25... 25 °C/°F
		4	CA3	Auxiliary probe offset	-25... 25 °C/°F
		5	P0	Probe type	0 = PTC 1 = NTC
		6	P1	Enable °C decimal point	0 = no 1 = yes
		7	P2	Temperature unit of measurement	0 = °C 1 = °F
		8	P3	Evaporator probe function	0 = disabled 1 = defrost + fan 2 = fan
		9	P4	Configurable input function	0=digital input 1=condenser probe 2= critical temperature probe 3=air aux probe If P4=3, regulation temp.=product temp(CPT)
		10	P5	Value displayed	0 = regulation temperature 1 = setpoint 2 = evaporator temperature 3 = auxiliary temperature 4 = air in temperature
		11	P7	Inlet air weight for calculated product temperature (CPT)	0... 100 % CPT = $\{[(P7 \times (\text{inlet air } T)] + [(100 - P7) \times (\text{outlet air } T)] : 100\}$
		12	P8	Display refresh time	0... 250 s : 10
	N.	Par.	REGULATION	RANGE	
		13	r0	Setpoint differential	1... 15 °C/°F
		14	r1	Minimum setpoint	-99 °C/°F... r2
		15	r2	Maximum setpoint	r1... 199 °C/°F
		16	r3	Enable setpoint block	0 = no 1 = yes
		17	r4	Setpoint offset in energy saving	0... 99 °C/°F
		18	r5	Cooling or heating operation	0 = cooling 1 = heating
		19	r6	Setpoint offset in overcooling/overheating	0... 99 °C/°F
		20	r7	Overcooling/overheating duration	0... 240 min
		21	r12	Position of the r0 differential	0 = asymmetric 1 = symmetric
	N.	Par.	COMPRESSOR	RANGE	
		22	C0	Compressor on delay after power-on	0... 240 min
		23	C1	Delay between 2 compressor switch-on	0... 240 min
		24	C2	Compressor off minimum time	0... 240 min
		25	C3	Compressor on minimum time	0... 240 s
		26	C4	Compressor off time during cabinet probe alarm	0... 240 min
		27	C5	Compressor on time during cabinet probe alarm	0... 240 min
		28	C6	Threshold for high condensation warning	0... 199 °C/°F differential = 2 °C/4 °F
		29	C7	Threshold for high condensation alarm	0... 199 °C/°F
		30	C8	High condensation alarm delay	0... 15 min
		31	C10	Compressor hours for service	0... 999 h x 100 0 = disabled
		32	C11	Second compressor switch-on delay	0... 240 s
	N.	Par.	DEFROST (if r5=0)	RANGE	
		33	d0	Automatic defrost interval	0... 99 h 0 = only manual if d8 = 3, maximum interval


	34	d1	Defrost type	0 = electric 1 = hot gas 2 = compressor stopped
	35	d2	Threshold for defrost end	-99... 99 °C/°F
	36	d3	Defrost duration	0... 99 min se P3 = 1, maximum duration
	37	d4	Enable defrost at power-on	0 = no    1 = yes
	38	d5	Defrost delay after power-on	0... 99 min
	39	d6	Value displayed during defrost	0 = regulation temperature 1 = display locked 2 = dEF label
	40	d7	Dripping time	0... 15 min
	41	d8	Defrost interval counting mode	0 = device on hours 1 = compressor on hours 2 = hours    evaporator temperature < d9 3 = adaptive 4 = real time
	42	d9	Evaporation threshold for automatic defrost interval counting	-99... 99 °C/°F
	43	d11	Enable defrost timeout alarm	0 = no    1 = yes
	44	d15	Compressor on consecutive time for hot gas defrost	-20... 99 min if negative values, duration dripping heater on
	45	d16	Pre-dripping time for hot gas defrost	0... 99 min
	46	d18	Adaptive defrost interval	0... 999 min if compressor on + evaporator temperature < d22 0 = only manual
	47	d19	Threshold for adaptive defrost (relative to optimal evaporation temperature)	0... 40 °C/°F optimal    evaporation temperature - d19
	48	d20	Compressor on consecutive time for defrost	0... 999 min 0 = disabled
	49	d21	Compressor on consecutive time for defrost after power-on and overcooling	0... 500 min if (regulation temperature - setpoint) > 10°C/20 °F 0 = disabled
	50	d22	Evaporation threshold for adaptive defrost interval counting (relative to optimal evaporation temperature)	-10... 10 °C/°F Optimal evaporation temperature + d22
	51	d25	Enable air out probe for defrost during evaporator probe alarm	0 = no    1 = yes
	52	d26	Defrost interval during evaporator probe alarm	0... 99 h 0 = only manual if d25 = 1
		<b>N.</b>	<b>Par.</b>	<b>ALARMS</b>
53		A0	Select value for high/low temperature alarms	0 = regulation temperature 1 = evaporator temperature
54		A1	Threshold for low temperature alarm	-99... 99 °C/°F
55		A2	Low temperature alarm type	0 = disabled 1 = relative to setpoint 2 = absolute
56		A4	Threshold for high temperature alarm	-99... 99 °C/°F
57		A5	High temperature alarm type	0 = regulation temperature 1 = evaporator temperature 2 = auxiliary temperature
58		A6	High temperature alarm delay after power-on	0... 240 min
59		A7	High/low temperature alarms delay	0... 240 min
60		A8	High temperature alarm delay after defrost	0... 240 min

	61	A9	High temperature alarm delay after door closing	0... 240 min
	62	A10	Power failure duration for alarm recording (not available in EVJ203, EVJ204, EVJ205 and EVJ206)	0... 240 min
	63	A11	High/low temperature alarms reset differential	1... 15 °C/°F
	64	A12	Power failure alarm notification type (not available in EVJ203, EVJ204, EVJ205 and EVJ206)	<b>0</b> = HACCP LED <b>1</b> = HACCP LED + PF label + buzzer <b>2</b> = HACCP LED+PF label+ buzzer (if duration >A10)
	<b>N.</b>	<b>Par.</b>	<b>FANS</b>	<b>RANGE</b>
	65	F0	Evaporator fan mode during normal operation	<b>0</b> = off <b>1</b> = on <b>2</b> = on if compressor on <b>3</b> = thermoregulated (with regulation temperature +F1) <b>4</b> = thermoregulated (with regulation temperature + F1) if compressor on <b>5</b> = according to F6 <b>6</b> = thermoregulated (with F1) <b>7</b> = thermoregulated (with F1) if compressor on
	66	F1	Threshold for evaporator fan operation	-99... 99 °C/°F
	67	F2	Evaporator fan mode during defrost and dripping	<b>0</b> = off <b>1</b> = on <b>2</b> = according to F0
	68	F3	Evaporator fan off maximum time	0... 15 min def. 0 in EVJ203 ed EVJ213
	69	F4	Evaporator fan off time during energy saving	0... 240 s x 10 if F0 ≠ 5
	70	F5	Evaporator fan on time during energy saving	0... 240 s x 10 if F0 ≠ 5
	71	F6	High/low humidity operation	<b>0</b> = low humidity (with F17 and F18 if compressor off, on if compressor on) <b>1</b> = high humidity (on)
	72	F7	Threshold for evaporator fan on after dripping (relative to setpoint)	-99... 99 °C/°F setpoint + F7
	73	F8	Threshold for evaporator fan operation differential	1... 15 °C/°F
	74	F9	Evaporator fan off delay after compressor off	0... 240 s if F0 = 2 or 5
	75	F10	Condenser fan mode	<b>0</b> = thermoregulated (with F11) <b>1</b> = thermoregulated (with F11) if compressor off, on if compressor on <b>2</b> = thermoregulated (with F11) if compressor off, on if compressor on, off during defrost, pre-dripping and dripping
	76	F11	Threshold for condenser fan on	0... 99 °C/°F differential = 2 °C/4 °F
	77	F12	Condenser fan off delay after compressor off	0... 240 s if P4 ≠ 1
	78	F17	Evaporator fan off time with low humidity	0... 240 s
	79	F18	Evaporator fan on time with low humidity	0... 240 s
	<b>N.</b>	<b>Par.</b>	<b>DIGITAL INPUTS</b>	<b>RANGE</b>
	80	i0	Door switch input function	<b>0</b> = disabled <b>1</b> = compressor+evaporator fan off <b>2</b> = evaporator fan off <b>3</b> = cabinet light on

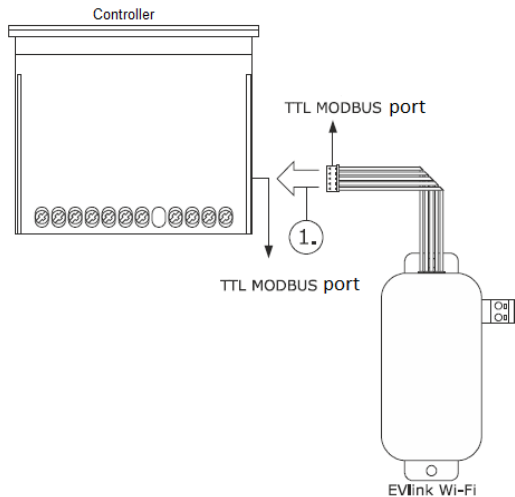
				<p><b>4</b> = compressor+evaporator fan off, cabinet light on</p> <p><b>5</b> = evaporator fan off +cabinet light on</p>
	81	<i>i1</i>	Door switch input activation	<p><b>0</b> = with contact closed</p> <p><b>1</b> = with contact open</p>
	82	<i>i2</i>	Open door alarm delay	<p>-1... 120 min</p> <p>-1 = disabled</p>
	83	<i>i3</i>	Regulation inhibition maximum time with door open	<p>-1... 120 min</p> <p>-1 = until the closing</p>
	84	<i>i4</i>	Enable open door alarm recording	<p><b>0</b> = no    <b>1</b>= yes</p> <p>if ≠ -1 and after i2</p>
	85	<i>i5</i>	Multi-purpose input function	<p><b>0</b> = disabled</p> <p><b>1</b> = energy saving</p> <p><b>2</b> = iA alarm</p> <p><b>3</b> = iSd alarm</p> <p><b>4</b> = button-operated load 1 on</p> <p><b>5</b> = button-operated load 2 on</p> <p><b>6</b> = device on/off</p> <p><b>7</b> = LP alarm</p> <p><b>8</b> = C1t alarm</p> <p><b>9</b> = C2t alarm</p>
	86	<i>i6</i>	Multi-purpose input activation	<p><b>0</b> = with contact closed</p> <p><b>1</b> = with contact open</p>
	87	<i>i7</i>	Multi-purpose input alarm delay	<p>0... 120 min</p> <p>if i5 = 3, 8 or 9, compressor on delay after alarm reset</p>
	88	<i>i8</i>	Number of multi-purpose input activations for high pressure alarm	<p>0... 15</p> <p><b>0</b> = disabled if i5 = 3</p>
	89	<i>i9</i>	Reset counter time for high pressure alarm	<p>1... 999 min</p>
	90	<i>i10</i>	Door closed consecutive time for energy saving	<p>0... 999 min after regulation temperature &lt; SP</p> <p><b>0</b> = disabled</p>
	91	<i>i13</i>	Number of door openings for defrost	<p>0... 240</p> <p><b>0</b> = disabled</p>
	92	<i>i14</i>	Door open consecutive time for defrost	<p>0... 240 min</p> <p><b>0</b> = disabled</p>
		<b>N.</b>	<b>PAR.</b>	<b>DIGITAL OUTPUTS</b>
93		<i>u1c</i>	Relay K1 configuration	<p><b>0</b> = first compressor</p> <p><b>1</b> = second compressor</p> <p><b>2</b> = evaporator fan</p> <p><b>3</b> = condenser fan</p> <p><b>4</b> = defrost</p> <p><b>5</b> = cabinet light</p> <p><b>6</b> = demisting</p> <p><b>7</b> = door heaters</p> <p><b>8</b> = heater for neutral zone</p> <p><b>9</b> = dripping heater</p> <p><b>10</b>= button-operated load 1</p> <p><b>11</b>= button-operated load 2</p> <p><b>12</b>= alarm</p> <p><b>13</b>= on/stand-by</p>
94		<i>u2c</i>	Relay K2 configuration	<p><b>0</b> = first compressor</p> <p><b>1</b> = second compressor</p> <p><b>2</b> = evaporator fan</p> <p><b>3</b> = condenser fan</p> <p><b>4</b> = defrost</p> <p><b>5</b> = cabinet light</p> <p><b>6</b> = demisting</p> <p><b>7</b> = door heaters</p>

				<p>8 = heater for neutral zone            9 = dripping heater            10= button-operated load 1            11= button-operated load 2            12= alarm            13= on/stand-by</p>
	95	u3c	Relay K3 configuration	<p>0 = first compressor            1 = second compressor            2 = evaporator fan            3 = condenser fan            4 = defrost            5 = cabinet light            6 = demisting            7 = door heaters            8 = heater for neutral zone            9 = dripping heater            10= button-operated load 1            11= button-operated load 2            12= alarm            13= on/stand-by</p>
	96	u4c	Relay K4 configuration (not available in EVJ203 and EVJ213)	<p>0 = first compressor            1 = second compressor            2 = evaporator fan            3 = condenser fan            4 = defrost            5 = cabinet light            6 = demisting            7 = door heaters            8 = heater for neutral zone            9 = dripping heater            10= button-operated load 1            11= button-operated load 2            12= alarm            13= on/stand-by</p>
	97	u5c	Relay K5 configuration (not available in EVJ203, EVJ213, EVJ204 and EVJ214)	<p>0 = first compressor            1 = second compressor            2 = evaporator fan            3 = condenser fan            4 = defrost            5 = cabinet light            6 = demisting            7 = door heaters            8 = heater for neutral zone            9 = dripping heater            10= button-operated load 1            11= button-operated load 2            12= alarm            13= on/stand-by</p>
	98	u6c	Relay K6 configuration (only available in EVJ206 and EVJ216)	<p>0 = first compressor            1 = second compressor            2 = evaporator fan            3 = condenser fan            4 = defrost            5 = cabinet light            6 = demisting            7 = door heaters            8 = heater for neutral zone            9 = dripping heater</p>

				<b>10=</b> button-operated load 1 <b>11=</b> button-operated load 2 <b>12=</b> alarm <b>13=</b> on/stand-by
	99	<i>u2</i>	Enable cabinet light and button-operated load in stand-by	<b>0</b> = no <b>1</b> = yes manual
	100	<i>u4</i>	Enable alarm output off silencing the buzzer	<b>0</b> = no <b>1</b> = yes
	101	<i>u5</i>	Threshold for door heaters on	-99... 99 °C/°F differential = 2 °C/4 °F
	102	<i>u6</i>	Demisting on duration	1... 120 min
	103	<i>u7</i>	Neutral zone threshold for heating (relative to setpoint)	-99... 99 °C/°F differential = 2 °C/4 °F setpoint + u7
	104	<i>u9</i>	Enable alarm buzzer	<b>0</b> = no <b>1</b> = yes
	<b>N.</b>	<b>PAR.</b>	<b>REAL TIME CLOCK</b>	<b>RANGE</b>
	105	<i>Hr0</i>	Enable clock (default 0 in EVJ203, EVJ204, EVJ205 and EVJ206)	<b>0</b> = no <b>1</b> = yes
	<b>N.</b>	<b>PAR.</b>	<b>ENERGY SAVING (if r5 = 0)</b>	<b>RANGE</b>
	106	<i>HE2</i>	Energy saving maximum duration	0... 999 min
	<b>N.</b>	<b>PAR.</b>	<b>REAL TIME ENERGY SAVING (if r5 = 0)</b>	<b>RANGE</b>
	107	<i>H01</i>	Energy saving time	0... 23 h
	108	<i>H02</i>	Energy saving maximum duration	0... 24 h
	<b>N.</b>	<b>PAR.</b>	<b>REAL TIME DEFROST (if d8 = 4)</b>	<b>RANGE</b>
	109	<i>Hd1</i>	1st daily defrost time	h = disabled
	110	<i>Hd2</i>	2nd daily defrost time	h = disabled
	111	<i>Hd3</i>	3rd daily defrost time	h = disabled
	112	<i>Hd4</i>	4th daily defrost time	h = disabled
	113	<i>Hd5</i>	5th daily defrost time	h = disabled
	114	<i>Hd6</i>	6th daily defrost time	h = disabled
	<b>N.</b>	<b>PAR.</b>	<b>DATA-LOGGING (not available in EVJ203, EVJ204, EVJ205 and EVJ206)</b>	<b>RANGE</b>
	115	<i>Sd0</i>	SD card writing interval in HACCP mode	1... 30 min
	116	<i>Sd1</i>	SD card writing interval in service mode	1... 30 min
	117	<i>Sd2</i>	Service mode duration	1... 240 min
	118	<i>Sd3</i>	Enable critical temperature recording	<b>0</b> = no <b>1</b> = yes
	119	<i>Sd4</i>	Enable cabinet temperature recording	<b>0</b> = no <b>1</b> = yes
	120	<i>Sd5</i>	Decimal separator type	<b>0</b> = comma <b>1</b> = point
	<b>N.</b>	<b>PAR.</b>	<b>SAFETIES</b>	<b>RANGE</b>
	121	<i>POF</i>	Enable ON/STAND-BY key	<b>0</b> = no <b>1</b> = yes
	122	<i>Loc</i>	Enable keypad lock (default 0 in the models with open-frame userinterface)	<b>0</b> = no <b>1</b> = yes
	123	<i>PAS</i>	Password	-99... 999
	124	<i>PA1</i>	Level 1 password	-99... 999
	125	<i>PA2</i>	Level 2 password	-99... 999
	<b>N.</b>	<b>PAR.</b>	<b>DATA-LOGGING EVLINK</b>	<b>RANGE</b>
	126	<i>rE0</i>	Data-logger sampling interval	0... 240 min
	127	<i>rE1</i>	Recorded temperature	<b>0</b> = none <b>1</b> = cabinet <b>2</b> = evaporator <b>3</b> = auxiliary <b>4</b> = cabinet and evaporator <b>5</b> = all
	<b>N.</b>	<b>PAR.</b>	<b>MODBUS</b>	<b>RANGE</b>
	128	<i>LA</i>	MODBUS address	1... 247
	129	<i>Lb</i>	MODBUS baud rate	<b>0</b> = 2,400 baud <b>1</b> = 4,800 baud <b>2</b> = 9,600 baud <b>3</b> = 19,200 baud

	130	LP	Parity	0 = none 1 = odd 2 = even
	<b>N.</b>	<b>PAR.</b>	<b>BLUETOOTH</b>	<b>RANGE.</b>
	131	bLE	Enable Bluetooth	0 = no 1 = yes

### 3.3.15 EPOCA CLOUD SOLUTIONS



As a standard the controller is equipped with a Wi-fi dongle for connecting the unit to a cloud. The EVlink wi-fi is based on TLS technology and uses TCP8883 port.

#### START UP

In order to setup the Wifi module, this method of connection is suitable with any kind of PCs or smart portable devices such as phone or tablets, no matter which operative system is installed.



Android users are allowed to download the EVCO APP Epoca WiFi Evlink from Google Play.

*“To allow the remote communication between the EPoCA portal and the EVCO controller the local net router/Firewall must have the 8883 port open both ways.”*

1. Open the **WiFi** configuration page in your *PC/SMARTPHONE/TABLET* to scan the local wifi network:



2. Switch ON the controller. An interval time of **2 minutes** is available to hook the EVLINK signal;

For those units equipping a Backup battery, it's necessary to reboot the controller by a RESET button installed underneath the top front panel:

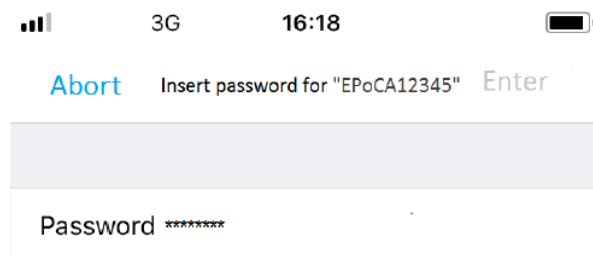


3. Select the "EPoCA12345" signal as soon as it is displayed. Be aware that the PC/Smartphone/Tablet updating average time list may be about 20 seconds.



Check the signal level, a low signal may compromise the final result.

4. Then you will be required to enter the protection password that is used to prevent robot scanning: "**epocawifi**" (the password is unique and cannot be modified):

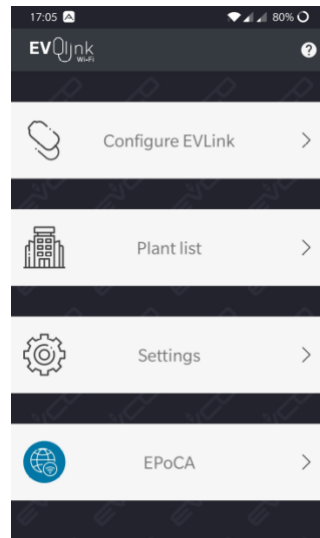


5. Wait to be connected with the EpoCA then switch to the browser within the time interval or link the APP EVLink.

*In case the 2 minutes of interval time has expired without connecting the unit, the "EPoCA12345" signal disappears. Reboot the controller power supply and repeat operation if necessary.*

6. Browser and type **192.168.4.1** to start the internal web page or open the EVlink APP and select "**CONFIGURE EVLINK**"





7. Insert the Username and Password that you will find in the Documentation bag. **Do not forget the Username and Password.**
8. One confirmed a four small TABS web is displayed:



**Plant** and **Network** are used to configure the connections.

## 9. PLANT

894 seconds to run mode Save and Quit Discard and Quit

Home	Plant	WiFi	Config	Firmware
Plant name * <input type="text"/>				
Password * <input type="text" value="Example: @8xJ-3?Te"/>				
Confirm password * <input type="text" value="Example: @8xJ-3?Te"/>				
Part number <input type="text"/>				
Plant category <input type="text"/>				
Device name * <input type="text"/>				
Connect to cloud <input checked="" type="radio"/> Yes <input type="radio"/> No				
Broker location <input checked="" type="radio"/> Default <input type="radio"/> Custom <span style="float: right;">Test DNS</span>				
<span>Save</span>				

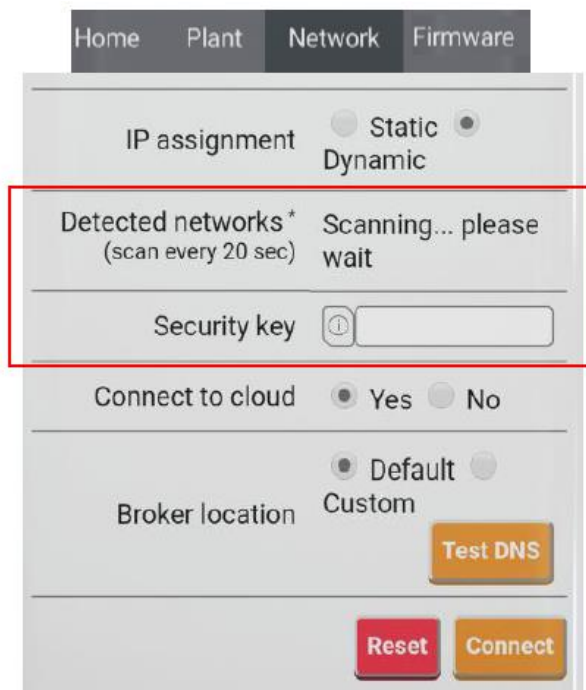
The **PLANT** can be defined as "Local customer's name or site", " a single unit itself or a room space or a group". It is already pre-set at the factory.



**DO NOT MODIFICATE THE INFORMATION INCLUDED IN THE PLANT**

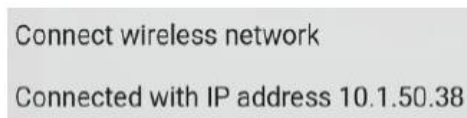
## 10. Connect EV-link to local wi-fi

Select NETWORK from the TABS



Select the Wi-fi network listed in "**Detected networks**" and complete with its "**Security key**". No other selection is required. If using a Static address complete the required IP, MASK, GATEWAY, DNS.

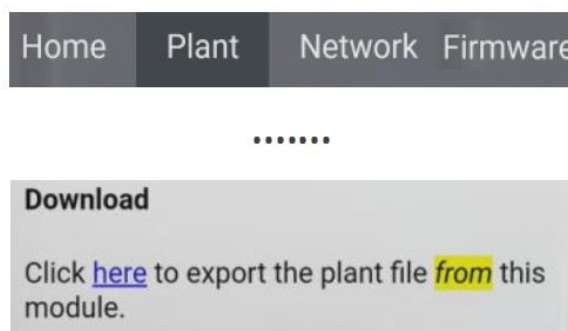
As soon as the Ev-link connect the Wi-fi, the following message will appear:



If the **WiFi connection fails** too low signal or password error the IP address will not be displayed. Repeat the procedure. You will be requested to log in the *Plant name* and *Plant password* again.

**11.** Download **PLANT file** for EPOCA cloud: this file is necessary to load the file into the EPOCA web portal.

In the PLANT tab, select the DOWLOAD link of the **PLANT file** and follow the instructions:

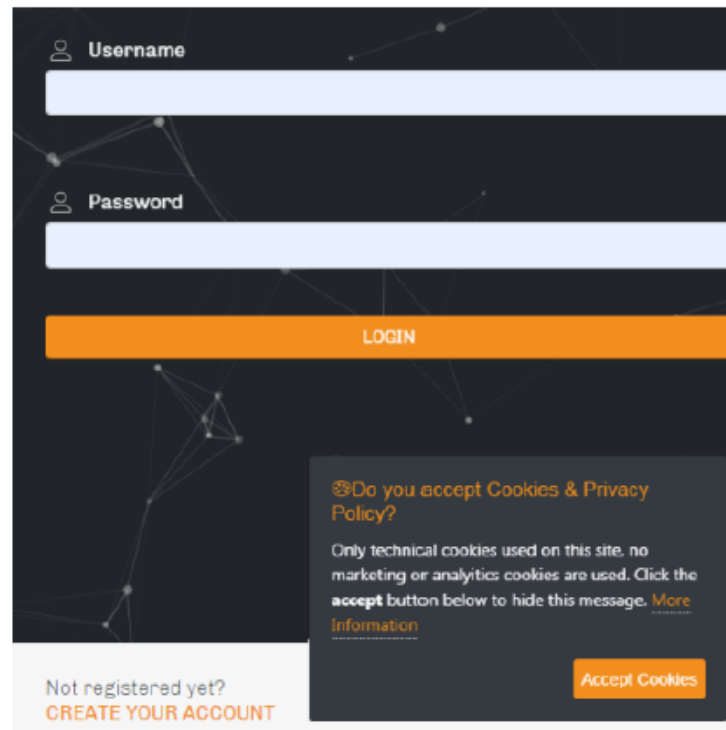


Plantfile is in your device PC/TABLET /SMARTPHONE or Cloud Drive.

Move now to Epoca portal to create a Epoca User account and the link of your unit.

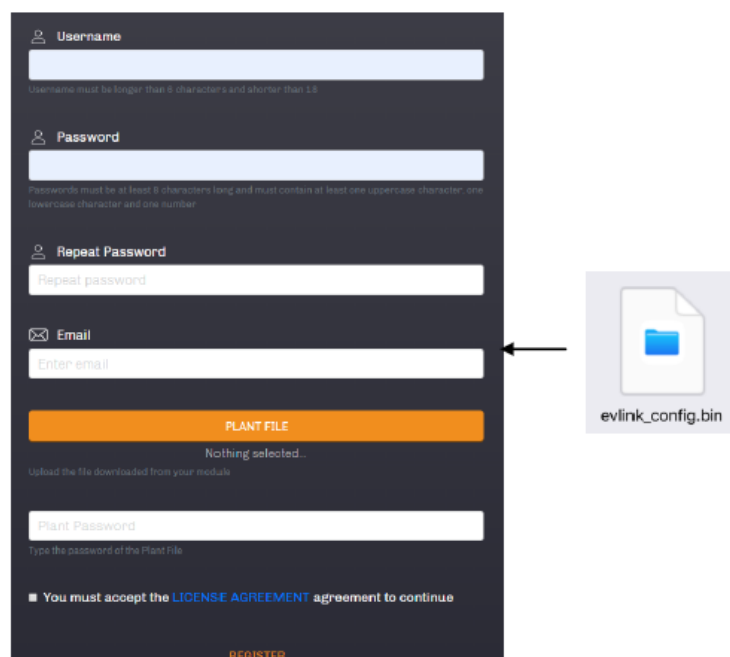
## 12. First access to EPOCA CLOUD

Start the webpage of EPOCA.CLOUD or browse it by the EV-link APP.



You don't have already an account, create one selecting **CREATE YOUR ACCOUNT**.

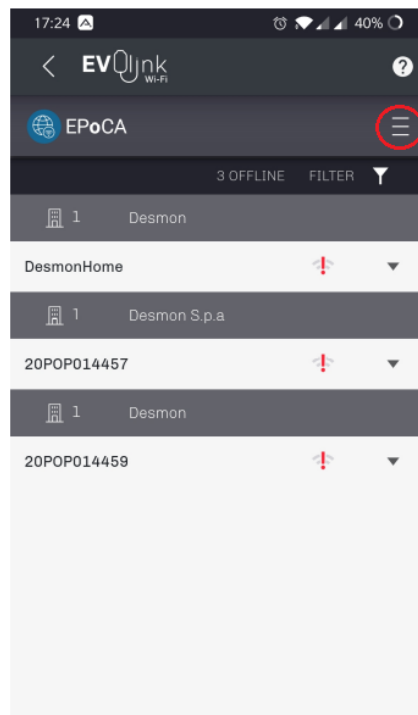
Type your information and load the *PLANT file* (the Plant password will be requested):



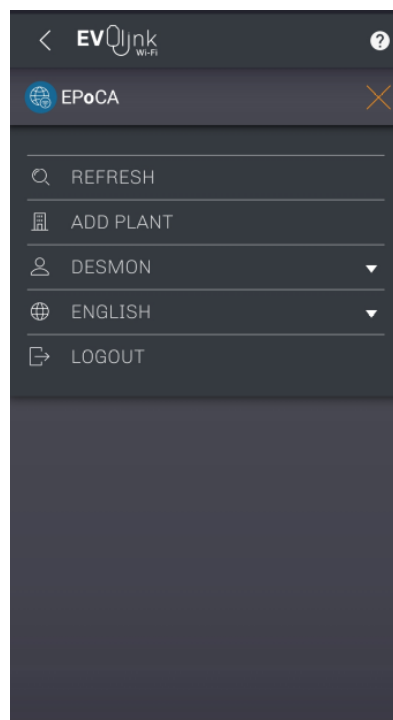
Read and confirm the LICENSE AGREEMENT and select **REGISTER**.  
Login the EPOCA web-portal by entering the User name and the password.

**13.** Add a new application to EPOCA cloud:

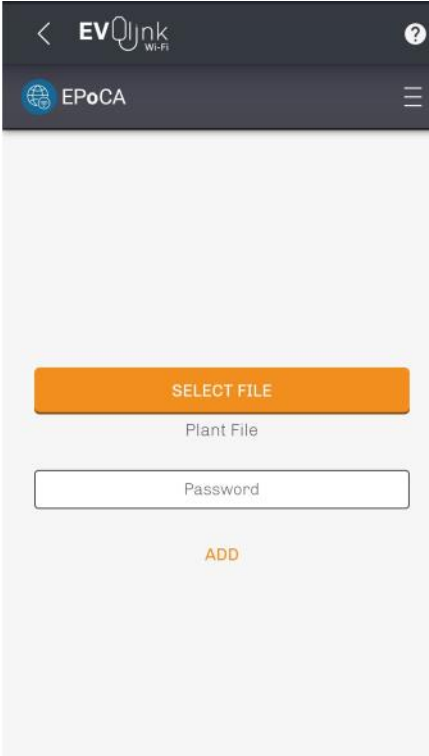
Enter the EPOCA web-portal and select the drop-down menu on the right site of the screen:



Select **ADD PLANT**:



Select the PLANT file that you have previously downloaded on your device, insert the PLANT password (the one provided in the documentation bag) and press ADD to create the link of the new device in EPOCA web-portal:



The screenshot shows the EPOCA mobile application interface. At the top, there is a dark header bar with a back arrow, the 'EVLink WI-FI' logo, and a help icon. Below the header, the text 'EPOCA' is displayed next to a globe icon and a menu icon. The main content area is light gray and contains the following elements:

- An orange button labeled 'SELECT FILE' with the text 'Plant File' centered below it.
- A white text input field with the placeholder text 'Password'.
- An orange button labeled 'ADD' centered below the input field.

### 4. MAINTENANCE AND REPAIR

Maintenance and repair must be carried out by qualified personnel authorized by the manufacturer.



***The manufacturer declines any responsibility for jobs carried out by unauthorized personnel or the use of non-original spare parts.***

#### 4.1 ROUTINE MAINTENANCE



**Prohibited to remove the guards and safety devices:** It's strictly forbidden to remove guards or safety devices when performing routine maintenance operation. The manufacturer disclaims all liability that may arise this regulation is not observed.

##### In case of FIRE:

- Disconnect the unit from the electrical power socket.
- Do not use water to extinguish the fire.
- Use powder or foam extinguishers.

##### 4.1.1 Cleaning the interior and exterior of the appliance

The appliance is designed for the laboratory product storage so it is important to keep it clean. The equipment is thoroughly cleaned at the factory before being shipped. We recommend, however, to clean the interior cabinet before the first start up of the appliance. **Before attempt any cleaning operation make sure the power cord is disconnected.**

- Cleaning product: use soft clean cloth wet with water and neutral detergent only. **Do not use solvent or bleach.**
- Rinsing: use a cloth or sponge soaked with fresh clean water. **Do not use water jet.**
- Frequency: once a week or at different intervals in accordance with the type of product.

##### 4.1.2 Condenser cleaning

The condenser is a heat exchanger. If it is dirty or clogged the air cannot circulate freely through the same, it cannot discharge heat properly so reducing proportionally the performance and the efficiency of the refrigeration system.

**FOR THOSE REASONS IT IS IMPORTANT TO KEEP CLEAN THE CONDENSER COIL, TYPICALLY MONTHLY.**



**Always switch off the unit and disconnect power cord before cleaning, it is dangerous to do it with power ON: fan may start suddenly at any time.**

Use a convenient ladder to reach the condenser. Use an air jet or vacuum with a soft dry brush if necessary and remove any dust or fluff from the heat exchanger fins.

After cleaning, start the equipment.



**During the cleaning operation wear gloves and safety glasses to protect yourself from any injury**


##### 4.1.3 Sliding door's rails cleaning.

Keep clean the sliding door housing to avoid the door can't close completely. Use a soft clean cloth or a soft brush in order to remove any residuals can block the door to slide in the full closure position.



### 4.1.4 Drawer.

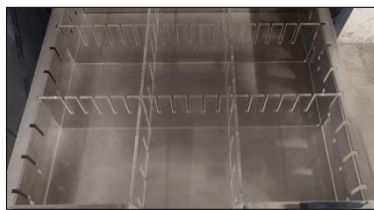
All blood bank refrigerators are standard fitted with drawers according to the scheme at page 5. In order to remove the drawings from cleaning follow the steps outlined below in the photos.

 Beware, open only one drawer at a time



### 4.1.4 Dividers for drawer

Drawers are equipped with Plexiglas dividers that allow the creation of compartments inside the drawer. Plexiglass dividers can be added or removed according to need:

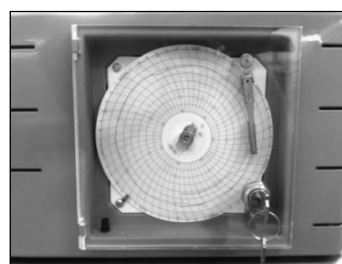


## 5. TEMPERATURE CHART RECORDER

The control panel is arranged to be equipped with one or two chart recorders. Temperature is recorded on a weekly chart diagram

The appliance is equipped with:

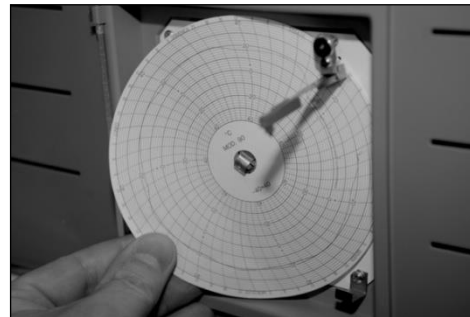
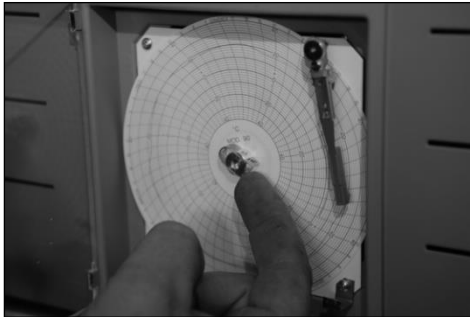
- diagram discs;
- battery;
- pen.



Pic.1

### HOW TO REPLACE THE CHART

1. Open the cover with the key; (*Pic. 1*);
2. Push the spring of the chart holder sideways and lift it. (*Pic.2 – Pic.3*);
3. Remove the chart (*Pic.4 – Pic.5*);
4. Insert the new chart;
5. Lower the spring
6. of the diagram holder and push it sideways;



### HOW TO REPLACE THE FIBRE TIPPED PEN

1. Open the cover with the key (*Pic. 1*)
2. With one hand slightly lift the pen arm, with the other hand pull out the pen (*Pic.4*).
3. Place the new pen, gently pushing it onto the pen arm and remove the protection of the pen.
4. Close the cover with key.

### HOW TO INSTALL A NEW BATTERY

1. Open the cover with the key *Pic. 1*)
2. Lift up the pen (*Pic.4*)
3. Lift up the chart disc (*Pic.5*)
4. Remove the alkaline battery 1,5 V LR03 and put another new one. taking care of polarity (*Pic.6*)
5. Lower the pen
6. Close the cover with key



*Pic.6*



### **6. TROUBLESHOOTING**

The Chart shows the most frequent break downs , possible causes and relative remedies:

PROBLEM DESCRIPTION	POSSIBLE CAUSE	SOLUTION
The appliance does not come on	The main switch is "off" There is no tension Other	Main switch "on" Check plug, socket, electric connection Contact technical assistance
The refrigerator unit does not start	Set temperature is reached Defrosting is in operation  Control Panel is broken Other	Set new temperature Wait for end of cycle, switch off and switch back on Contact technical assistance Contact technical assistance
The refrigerator is continuously working but does not reach the set temperature	Room is too hot Condenser is dirty Refrigerant fluid is insufficient Condenser fan has stopped Door not properly closed Evaporator is frosted up Defrost valve is open	Air better Clean condenser Contact technical assistance Contact technical assistance Check door seals Manual defrosting Contact technical assistance
Refrigerator does not stop at set temperature	Control Panel is broken Temperature probe is broken Door is not airtight	Contact technical assistance Contact technical assistance Close door
Ice blocks on evaporator	Improper use Control Panel is broken	Contact technical assistance Contact technical assistance
Appliance is noisy	Appliance not levelled Contact with external bodies  Screws or nuts loose Other	Check that appliance is level. Check that no tube or ventilator fan is in contact with external bodies.  Tighten Contact technical assistance
Safety DC fan does not work	Fan disconnected Stuck fan Fan motor damaged	Re-wire the fan to the electrical strip contact Replace the fan Replace the fan

**IN ORDER TO GUARANTEE THE EFFICIENCY OF THE APPLIANCE AND ITS CORRECT FUNCTIONING THE MANUFACTURER'S INSTRUCTIONS MUST BE FOLLOWED AND PERIODIC SERVICING MUST BE CARRIED OUT BY PROFESSIONALLY QUALIFIED PERSONNEL.**

**(LEGAL REQUIREMENT FOR THE PREVENTION OF ACCIDENTS AT WORK AND THE INSTALLATION OF ELECTRICAL APPLIANCES)**

IT IS OBLIGATORY TO BE IN ACCORDANCE WITH POWER SUPPLY REGULATIONS

### **7. SPARE PARTS**

#### **SUPPLY OF ORIGINAL SPARE PARTS**

For the substitution of any parts, spares can be obtained at manufacturer's authorised centres, on giving

- Serial number and year of manufacture (See picture of the data plate, pag.5);
- Component identification number.



**Any malfunctioning due to non-original spare parts will not be recognised by our technicians.**

The parts replacement must be carried out by personnel authorized by the manufacturer.

### **8. Warranty**

#### **Desmon Refrigerators and Freezer Warranty: 24 months on Parts Only, Labour Excluded.**

During the first twenty-four (24) months starting from the date stated upon the delivery note, the manufacturer, through its authorized Dealer or authorized service organizations, will replace all those parts except the electrical found to be non-conforming in material or workmanship (labour excluded). The manufacturer reserves the right to use replacement parts.

Replacement parts will be warranted for only the unexpired portion of the original warranty. In some case Desmon reserves the right to ask for the return of the defective part for testing. The replacement part will be regularly invoiced and once the defective part has been analyzed a credit note will be issued.

This warranty does not apply to damage caused by accident, transport, misuse, fire, flood, any external causes such as power failure or electrical power surges, improper storage and handling of the products, use of products in combination with equipment or person other than the manufacturer or its authorized representative.

To obtain proper warranty contact the manufacturer or Dealer, by detailing:

- Model
- Serial number (printed on the data tag. See pag.5)





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